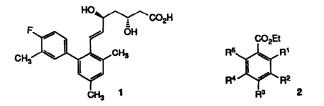
## A NEW AND VERSATILE ROUTE FOR THE SYNTHESIS OF HIGHLY SUBSTITUTED BENZENOIDS

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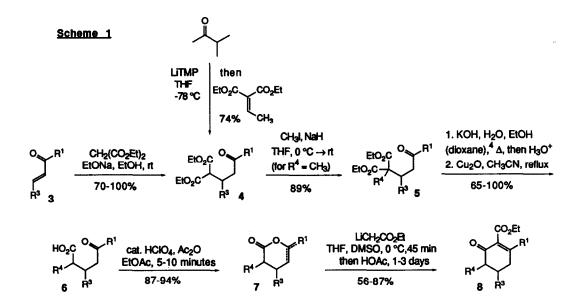
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Summary: A new route for the synthesis of highly substituted benzenoids has been developed. Key steps include the conversion of unsaturated lactone 7 to carboxy substituted cyclohexenone 8 followed aromatization to give phenol 9. The phenolic functionality provides a handle for further modification to give substituted benzenoids of type 2.

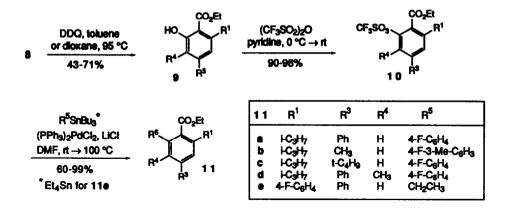
Utilization of substituted benzenes for the synthesis of 3-hydroxy-3-methylglutaryl coenzyme A reductase (HMGR) inhibitors, such as 1, has been previously reported in the literature.<sup>1</sup> Structure-activity relationships have been limited mainly to compounds possessing a 4,6-dimethyl or 4,6-dichloro substitution pattern on the central aromatic ring, although the nature of the distal phenyl appendage has been varied extensively. Unfortunately, the utilization of many aromatic 'hydrophobic anchors'<sup>2</sup> have been limited by both the scope of the chemistry and the accessibility of commercially available starting materials. As part of our own program directed towards the synthesis of 7-aryl-5-hydroxyphosphinyl-3-hydroxyheptanoic acid HMGR inhibitors,<sup>3</sup> we were in need of a practical route for the synthesis of highly substituted aromatics such as 2, where R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, and R<sup>5</sup> may be independently chosen from a variety of alkyl or aryl substituted benzenoid aromatics has been developed and is the topic of this paper.



Scheme 1 depicts the synthetic route developed. Sodium ethoxide catalyzed Michael addition of diethyl malonate to enones 3 in ethanol gave the 5-keto diesters 4 in good yields. Enone 3 may be conveniently prepared by Claisen-Schmidt condensation of the appropriate aldehyde R<sup>3</sup>CHO with ketone R<sup>1</sup>COCH<sub>3</sub>. 1,4-Addition of the kinetically formed enolate of methyl isopropyl ketone with diethyl ethylidenemalonate was found to be a more effective route for the synthesis of 4b. In cases where  $R^4 = H$ , 5-keto diesters 4 were directly saponified with KOH in aqueous ethanol.<sup>4</sup> The intermediate diacids were then decarboxylated in the presence of catalytic Cu<sub>2</sub>O in CH<sub>3</sub>CN<sup>5</sup> to afford 5-keto acids 6. The yield for this transformation was invariably >85%. In the case where substitution at  $R^4 = CH_3$ , 4d was alkylated with methyl iodide to give 5d and subsequently saponified and decarboxylated to give 6d in 65% yield. The diminished yield for this particular substrate was due to base induced retro-Michael addition of 5d during the initial stages of the reaction to give 3d.

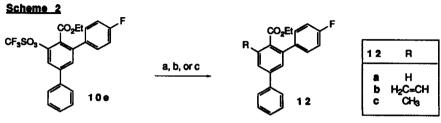


5-Keto acids 6 underwent rapid dehydrative cyclization<sup>6</sup> to give the unsaturated lactones 7 in good yields. Where  $\mathbb{R}^1$  = isopropyl, a mixture of endo (major) and exo (minor) double bond isomers were formed, both of which were suitable subtrates for the next transformation. Reaction of 7 with two equivalents of the lithium anion of ethyl acetate (generated by the addition of ethyl acetate to LiCA in THF at -78 °C) in THF/DMSO gave an initial acyclic 3,7-diketo ester which slowly underwent intramolecular Knoevenagel condensation upon treatment with HOAc.<sup>7,8</sup> DDQ oxidation of the resulting carboxy substituted cyclohexenones 8 gave moderate yields of the desired phenols 9, although TLC



analysis of these reactions showed essentially only the product and baseline material.<sup>9</sup> Other methods to effect aromatization (S<sub>8</sub>, fuse at 175 °C; Pd or Pt on carbon, decalin<sup>®</sup>, 200 °C) were found to be much less effective. Triflation of **9** consistently gave the substituted aryl triflates **10** in excellent yields. Utilizing the method of Stille,<sup>10</sup> triflates **10** underwent palladium catalyzed coupling with either aryl or alkyl stannanes affording **11** in usually >88% yield. A modest (60%) yield was obtained in the case of **11d**, presumably due to the reduced accessibility of the nested triflate functionality in **10d** to undergo an initial oxidative addition of palladium. Although this methodology has only been extended to the synthesis of benzoate esters where  $\mathbb{R}^2 = \mathbb{H}$ , it is likely that placement of a substituent at the  $\mathbb{R}^2$  position in 2 is feasible through the use of an appropriately substituted 5-keto diester **4**.

In order to extend the scope of this methodology, it was desired to utilize the triflate group on 10 as a handle for further modification (see Scheme 2). Thus, palladium catalyzed reduction<sup>11</sup> of 10e with HCO<sub>2</sub>H/Bu<sub>3</sub>N effected removal of the triflate group, giving trisubstitued benzoate ester 12a in high yield. Palladium catalyzed vinylation of 10e gave 12b, which may be further functionalized to the corresponding aldehyde or hydroxymethyl compound via ozonolysis or hydroboration/oxidation respectively. Reaction of 10e with (CH<sub>3</sub>)<sub>2</sub>CuLi<sup>12</sup> permitted the introduction of a methyl group ortho to the ester functionality.

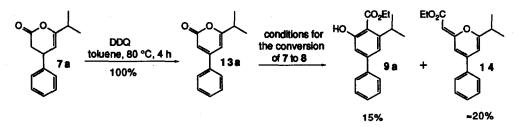


(a) R = H; HCO<sub>2</sub>H, Bu<sub>3</sub>N, (PPh<sub>3</sub>)PdCl<sub>2</sub>, DMF, 100 °C, 2 h, 97%. (b) R = vinyl; n-Bu<sub>3</sub>SnCH=CH<sub>2</sub>, LiCl, (PPh<sub>3</sub>)PdCl<sub>2</sub>, DMF, 85 °C, 1.5 h, 90%. (c) R = CH<sub>3</sub>; (CH<sub>3</sub>)<sub>2</sub>CuLi, Et<sub>2</sub>O, -78°  $\rightarrow$  0 °C, 52%. Surprisingly, higher order cuprates such as (CH<sub>3</sub>)<sub>2</sub>Cu(CN)Li<sub>2</sub>, reported to be better for this type of transformation,<sup>13</sup> were found to be less effective. Literature methods also exist for the conversion of aryl triflates to aryl cyanides,<sup>14a</sup> aryl aldehydes,<sup>14b</sup> aryl esters,<sup>14c,d</sup> aryl amides,<sup>14c</sup> and aryl ketones.<sup>14e</sup>

In conclusion, a new and versatile method for the synthesis of highly substituted benzenes has been developed. Utilization of this methodology should make easier the synthesis of a variety of benzenoid aromatics not readily accessible through the functionalization or transformation of commercially available aromatic precursors.

References

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- The design and utilization of hydroxyphosphinyl containing HMGR inhibitors has been presented at the X International Symposium on Drugs Effecting Lipid Metabolism, Houston, TX, November 1989; Abstract No. 233.
- 4. In the case of 4e, aqueous dioxane was used as the solvent. The use of ethanol as a co-solvent effected partial displacement of the fluorine with an ethoxy group in the aromatic ring.
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- 7. A similar method to that used by Hauser for the conversion of 1H-2-benzopyranones to ethyl 1-hydroxy-2naphthoates was used, see Hauser, F.M.; Pogany, S. A. J. Het. Chem. 1978, 15, 1535.
- 8. An alternate protocol for the synthesis of phenols 9 was attempted in which ethyl lithioacetate was added to the readily available α-pyranone 13. Pyranone 13 was obtained in excellent yield by DDQ oxidation of the corresponding unsaturated ester. The low conversion of 13 to 9a and the formation of unexpected by-products such as 14 lead us to abandon this route.



- 9. Prolonged exposure of phenols 9 to DDQ does not seem to result in a diminished yield of product. It is possible that the enolic tautomer of 8 may act as a diene in a Diels-Alder reaction with DDQ giving baseline material, although this is speculative.
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